



REPLACEMENT SHEET

FIG. 3

Present value

Memo input

*** Temperature ***

Temperature

Calculator

Setting °C

Monitor table

Production

Disconnection Detection Deviation

Non-display

Setting log

Motor load

I/O monitor

Non-display

Memory

Product code

14

15

14

HN

210.0

15

H1

220.0

H2

220.0

190.0

°C

32.1

.

Hopper

38.1

°C ±

210.0

220.0

32.2

.

32.7

.

Allowable energy ratio

210.0

220.0

190.0

Graph display

400

200

Actual temperature Deviation

Floor selection

Zero/span

Mold temperature 1

Mold temperature 2

Mold temperature 3

Mold temperature 4

Mold temperature 5

Shift operation

Off

On

Shift temperature

100

Shift time

1h30m

Remaining [] hours [] minutes

Prevent activation of screw cooling

Remaining time [] minutes

Shift operation

Off

On

Shift temperature

100

Shift time

1h30m

Remaining [] hours [] minutes

Prevent activation of screw cooling

Remaining time [] minutes

Shift operation

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On

Shift temperature

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